

SARMA PENTRU SUDAREA OTELURILOR CARBON

Simbol ESAB	AWS A5.18	Simbol EN 14341-A	kg / rola	Ø
Sarma OL sudare MAG				
OK Autrod 12.51	ER 70 S-6	G 42 3 M G3Si (G3Si1)	5,0	** 0,6
			5,0	** 0,8
			15,0	0,8
			18,0	1,0
			18,0	1,2
Weld G3Si1	-	G 42 3 M G3Si (G3Si1)	15,0	0,8
			15,0	1,0
			15,0	1,2
OK Aristorod 12.50 (necuprata)	ER 70 S-6	G 42 4 M G3Si (G3Si1)	18,0	** 1,0
			18,0	1,2
Simbol ESAB	AWS A5.18	Simbol EN 14341-A	kg / rola	Ø
Sarma OL sudare MAG				
OK Autrod 12.64	ER 70 S-6	G 46 3 M G4Si1	18,0	1,2
Simbol ESAB	AWS A5.18, 5.20	EN 17632-A	kg / rola	Ø
Sarma OL TUBULARA - sudare MAG				
OK Tubrod 15.14	E71T-1M	T 46 2 PM 2H5	16,0	1,2
OK PZ 6113	E71T-1 H4	T 42 2 PC 1H5	16,0	1,2
OK PZ 6102	E70C-6M H4	T 46 4 MM 2H5	16,0	1,2

SARMA PENTRU SUDAREA OTELURILOR SLAB ALIATE

Simbol ESAB	AWS A5.28	EN 12070, 12534	kg / rola	Ø
Sarma SLAB ALIATA - sudare MAG				
OK Aristorod 13.09	ER 80 S-G	G MoSi	18,0	1,2
OK Aristorod 13.12	ER 80 S-G	G CrMo1Si	18,0	1,2
Aristorod 55 (13.13)	ER 100 S-G	G Mn3NiCrMo	18,0	1,2
Aristorod 69 (13.29)	ER 100 S-G	G Mn3Ni1CrMo	18,0	1,2
Simbol ESAB	AWS A5.23	EN 756	kg / rola	Ø
Sarma SLAB ALIATA - sudare sub STRAT de FLUX				
OK Autrod 12.24	EA 2	S2 Mo	30,0	** 4,0

SARMA PENTRU SUDAREA OTELURILOR ALIATE

Simbol ESAB	AWS A5.9	EN 14343	kg / rola	Ø
Sarma inox 308 sudare MIG				
OK Autrod 308 (16.12)	ER 308 LSi	G 19 9 LSi	15,0	0,8
			15,0	1,0
			15,0	1,2
			15,0	1,6
Sarma inox 347 sudare MIG				
OK Autrod 347 (16.11)	ER 347 Si	G 19 9 Nb Si	15,0	1,0
			15,0	1,2

Sarma inox 316 sudare MIG				
OK Autrod 316 (16.32)	ER 316 LSi	G19 12 3 LSi	15,0	0,8
			15,0	1,0
			15,0	1,2
Sarma inox 309 sudare MIG				
OK Autrod 309 (16.51)	ER 309 LSi	G 23 12 LSi	15,0	0,8
			15,0	1,0
			15,0	1,2
Sarma inox 307 sudare MIG				
OK Autrod 16.95	ER 307 Si	G 18 8 Mn	15,0	1,0
			15,0	1,2
Sarma inox 310 sudare MIG				
OK Autrod 310 (16.70)	ER 310	G 25 20	15,0	1,2