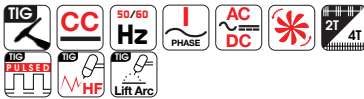


XTT 202P AC/DC PULSED TIG INVERTER

Professional Level AC/DC TIG Inverter



- 230V Input
- 200A @ 25% Duty Cycle
- Square Wave AC TIG Mode
- Variable AC Frequency
- Variable Pulse Frequency
- HF Arc Starting
- Digital control
- Optional Foot Control
- Generator Friendly
- Adjustable Downslope (TIG Mode)
- Supplied with 3m Earth Lead
- Connections 35-50mm Dinse
- 3 Years Return to Base Warranty

Stock Code	Description
XTT202P	200A AC/DC Pulsed TIG Inverter 230V
XTT202P-P1	Pulsed TIG Inverter with PRO26 Torch Package and Regulator
XTT202P-P1T	Pulsed TIG Inverter with PRO26 Torch Package, Regulator and Trolley
XTT202P-P1WT	Pulsed TIG Inverter with PRO20 Torch Package, Regulator, Water Cooler and Trolley

Technical Information

Parameter	Value
Output Current	5-200 DC 10-200 AC
Input Voltage	230V 1P
Input Current Max	18A
Duty Cycle	200A @ 25%
Up Slope Function	0-10s
Down Slope Function	0-10s
Pre-flow Function	0-10s
Post Flow Function	0-10s
Pulse Rating	250Hz
AC Frequency	50-250Hz
Fuse Rating	16A
KVA	3.6
Enclosure Protection	IP23S
Dimensions (mm)	484 x 380 x 320
Weight (kg)	25

Accessory Information

Stock Code	Description
CKE403	Electrode Holder Cable Kit x 3m
CKC403	Earth Cables Clamp Kit x 3m
PRO26-12S3BD18	Pro-Grip® 200A Air Cooled Torch x 12.5ft
PRO20-12S3DQ18	Pro-Grip® 250A Water Cooled Torch x 12.5ft
D3595-1-1	TIG Adaptor
E700123	Argon Regulator Single Stage 2 Gauge
WP20AK	TIG Spares Kit in Plastic Case
WP26AK	TIG Spares Kit in Plastic Case
ERCP18	Trigger Plug
XR935H	Everyday Light Reactive Helmet - Black
TR005	Trolley
XTS904	Water Cooler

AC/DC Output

The XTT 202P can be used in both AC and DC modes for TIG or MMA welding allowing the welding of virtually any metal.

Square wave AC output and power pulsing maximises productivity whilst reducing heat output.

The majority of steels can be welded in DC mode quickly using the pulse power function. The AC mode allows the welding of aluminium and magnesium alloys.

The square wave output and adjustable frequency maximises the arc energy offering high welding speeds when coupled with the power pulsing function.