

**BAGHETE PENTRU SUDAREA OTELURILOR CARBON**

Simbol ESAB	AWS 5.18	EN 636-A	kg / pac	Ø
<b>Baghete OL sudare WIG</b>				
OK Tigrod 12.60	ER 70 S-3	W2 Si	5,0	1,6
			5,0	2,0
			5,0	2,4
OK Tigrod 12.64	ER 70 S-6	W4 Si1	5,0	1,6
			5,0	2,0
			5,0	2,4
			5,0	3,2

Simbol ESAB	AWS 5.2	EN 12536	kg / pac	Ø
<b>Baghete OL sudare OXI-GAZ</b>				
OK 98.70	R 60	G II	5,0	2,5
			5,0	3,0
			5,0	4,0

**BAGHETE PENTRU SUDAREA OTELURILOR CARBON SI SLAB ALIATE**

Simbol ESAB	AWS 5.28	EN 12070, 12534	kg / pac	Ø
<b>Baghete SLAB ALIATE - sudare WIG</b>				
OK Tigrod 13.09	ER 80 S-G	W MoSi	5,0	1,6
			5,0	2,4
OK Tigrod 13.12	ER 80 S-G	W CrMo1Si	5,0	2,0
			5,0	2,4
OK Tigrod 13.13	ER 100 S-G	W Mn3NiCrMo	5,0	2,0
			5,0	2,4
OK Tigrod 13.22	ER 90 S-G	W CrMo2Si	5,0	2,4
OK Tigrod 13.26	ER 80 S-G	-	5,0	2,0

**BAGHETE PENTRU SUDAREA OTELURILOR ALIATE**

Simbol ESAB	AWS A5.9	Simbol EN 14343	kg / pac	Ø
<b>Baghete inox 308 sudare WIG</b>				
OK Tigrod 308 (16.12)	ER 308 LSi	W 19 9 LSi	5,0	1,2
			5,0	1,6
			5,0	2,0
			5,0	2,4
			5,0	3,2
<b>Baghete inox 316 sudare WIG</b>				
OK Tigrod 316 (16.32)	ER 316 LSi	W 19 12 3 LSi	5,0	1,2
			5,0	1,6
			5,0	2,0
			5,0	2,4
			5,0	3,2
<b>Baghete inox 309 sudare WIG</b>				
OK Tigrod 309 (16.51)	ER 309 LSi	W 23 12 LSi	5,0	1,6
			5,0	2,0
			5,0	2,4

<b>Baghete inox 318 sudare WIG (16.31)</b>				
OK Tigrod 318	ER 318 Si	W 19 12 3 Nb Si	5,0	* 1,6
			5,0	2,4
<b>Baghete inox 307 sudare WIG</b>				
OK Tigrod 16.95	ER 307 Si	W 18 8 Mn	5,0	2,4
<b>Baghete inox 310 sudare WIG (16.70)</b>				
OK Tigrod 310	ER 310	W 25 20	5,0	1,6

Denumire	AWS A5.10	EN 18273	kg / pac	Ø
<b>Baghete ALUMINIU sudare WIG</b>				
Al 99,5 MW	ER 1050	S Al 1050	10,0	1,6
			10,0	2,0
			10,0	2,4
			10,0	3,2
AlSi 5 MW	ER 4043	S Al 4043	10,0	1,6
			10,0	2,0
			10,0	2,4
			10,0	3,2
AlSi 12 MW	ER 4047	S Al 4047	10,0	2,0
			10,0	2,4
			10,0	3,2
AlMg 5 MW	ER 5356	S Al 5356	10,0	1,6
			10,0	2,0
			10,0	2,4
			10,0	3,2
Al Mg 4,5 Mn MW	ER 5183	S Al 5183	10,0	2,4