

**NEW XTM 254I SYNERGIC MIG INVERTER**

Professional Three Phase Compact MIG Machine

MACHINE



- 400V Three Phase
- 250A @ 60% Duty Cycle
- 4 Roll Drive
- Synergic Control
- Forced Air Fan Cooling
- Infinitely Variable Wire Speed
- Overload Warning Indicator
- Stand for Full Size Gas Cylinder
- Holds 15kg Wire Spools
- Burn Back Control
- Supplied with Regulator and Torch
- IP21S
- 3 Years Warranty
- Manufactured to IP21S, ISO/IEC 60974-1, ISO/IEC 60974-6 and RoHS Compliant

The Parweld XTM 254I offers large fabrication industries quality welding performance and at a competitive price.

### Synergic Control

The synergic control allows rapid machine setup saving time, and the infinite control allows the perfect combination of voltage and amperage.

Inverter technology delivers power savings over transformer based machines.

### TIG and MMA Welding

The multi-mode inverter also allows MMA and TIG welding.

### Reliable Feeding

The 4 Roll Geared aluminium feed box ensures reliable feeding of 0.8mm and 1.2mm wires.

### Flexible

The compact cabinet maximises workshop space.

### Standards of Conformance

EN/IEC 60974-1

RoHS Directive, Low Voltage Directive, EMC Directive (CE Compliant)

### XTM 254I Synergic MIG Inverter Machine

| Stock Code | Description   |
|------------|---|
| XTM254I    | Synergic MIG Inverter Machine                                   |
| XTM254I-P1 | Synergic MIG Inverter Machine complete with Torch and Regulator |

### Standard Package Includes

| Stock Code | Description                       |
|------------|-----------------------------------|
| XTMCA      | Input Cable 4m                    |
| CKC403     | Earth Clamp Cable Kit 3m          |
| XTMGH3     | Gas Hose 3m c/w 3/8" BSP Fittings |
| XP200A-40E | XP8 200A MIG Torch Package x 4m   |
| E700123    | Regulator 300 Bar SS 2G Argon     |

### XTM 254I – Technical Information

| Parameter            | Value           |
|----------------------|-----------------|
| Style                | Compact         |
| Machine Type         | Inverter        |
| Maximum Current      | 250A            |
| Wire Feed Speed      | 1.3-12.5 m/min  |
| Voltage              | 16-26.5V        |
| Spool Size           | 300mm           |
| Feed Box             | 4R              |
| Wire Size            | 0.8-1.2mm       |
| Duty Cycle           | 250A @ 60%      |
| Input Voltage        | 400V 3P         |
| Input Current (Max)  | 13.5            |
| Fuse Rating          | 40A             |
| KVA                  | 8.9             |
| Enclosure Protection | IP23S           |
| Dimensions (mm)      | 907 x 467 x 728 |
| Weight (kg)          | 53              |

### Options

| Stock Code            | Description                      |
|-----------------------|----------------------------------|
| <b>Torch Packages</b> |                                  |
| XP200A-50E            | XP8 Torch Package x 5m           |
| WP17V-12-2IX          | WP17V TIG Torch Package x 12.5ft |
| <b>Accessories</b>    |                                  |
| 706101                | Flow Meter Mixed Gas 25lpm (MIG) |
| 806001                | Gas Flow Tester                  |
| CKE403                | Electrode Holder 3m Lead         |

**Calibration Certificates are available at the time of order (please note that this is an additional cost).**

| Stock Code | Description             |
|------------|-------------------------|
| CERT-MIG   | Calibration Certificate |